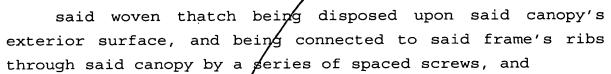
I Claim:

- Seas or Caribbean umbrella but which is openable and closeable, which umbrella comprises:
  - a) a continuous woyen one piece circular thatch,
- b) an umbrella frame having a series of ribs, each of which is interconnected to a strut, each of which struts is interconnected to a hub, said hub disposed upon a pole,
- c) an umbrella canopy, having an exterior surface, overlaying and connected to said frame,

said woven thatch being disposed upon said canopy's exterior surface, and being connected to said frame's ribs through said canopy, and

- d) means for opening and closing said frame disposed on said pole.
- 2. The device of claim 1 wherein the circular thatch is configured as an annulus.
- 3. The device of claim 1 wherein the circular thatch is configured as a disk.
- 4. The device of claim 1 wherein the canopy is selected from a fabric member selected from the group consisting of acrylic, polyester, nylon, cotton and canvas.
- 5. The device of claim 1 wherein the woven thatch is connected to the umbrella frame by a series of spaced screws.
- 6. The device of claim 1 further including a finial disposed on said pole.
- 7. The device of claim 2 further including a finial disposed on said pole.
- Seas or Caribbean umbrella but which is openable and closeable, which umbrella comprises:
  - a) a continuous woven one piece circular thatch,
- b) an umbrella frame having a series of metal ribs, each of which is interconnected to a metal strut, each of which struts is interconnected to a hub, said hub disposed upon a pole,
- c) an umbrella canopy made of acrylic fabric, having an exterior surface, overlaying and connected to said frame,





d) means for opening and closing said frame disposed on said pole.